

RPP Safety Delete Installation Instructions

1854/1894/1895/336/R95

For Smith & Wesson 1854, Marlin 336/1894/1895, and Rossi R95 Models

IMPORTANT SAFETY INFORMATION

Before beginning installation:

- Ensure the firearm is completely unloaded
- Open the action and visually inspect the chamber
- Verify the magazine tube is empty
- Remove all live ammunition from the workspace
- Wear eye protection

Tools Required

- T20 Torx Driver (or appropriate buttstock screw driver)
- 5/64" Allen Key
- Small magnetic driver (recommended)

Included Hardware

Your receiver plug kit includes:

- Receiver Plug
- Detent Ball
- Reuse Factory Spring
- Reuse Factory Retaining Set Screw

Installation Instructions

Step 1 – Verify Firearm is Unloaded

Before starting:

1. Open the action.
2. Verify the chamber is empty.
3. Remove all ammunition from the firearm and work area.

DISASSEMBLY

Step 2 – Remove Buttstock

Using the appropriate driver:

1. Remove the buttstock screw.
2. Pull the buttstock rearward and remove it from the receiver.
3. Set the buttstock aside.

NOTE

If equipped with a Ranger Point Precision Quick Takedown Screw, remove it in place of the factory buttstock screw.

Step 3 – Position Hammer

For easier access:

1. Place the hammer in either the half-cock or full-cock position.
2. Ensure the hammer is clear of the receiver plug area.

Step 4 – Remove Factory Receiver Plug

Using a 5/64" Allen key:

1. Remove the factory retaining set screw.
2. Carefully capture the spring beneath the screw.
3. Remove the factory receiver plug.

IMPORTANT

Do not lose:

- Factory retaining set screw
- Factory spring

The kit includes a replacement detent ball, but the factory spring and retaining screw will be reused.

INSTALLATION

Step 5 – Install Receiver Plug

Orient the receiver plug correctly:

- Smooth side faces the non-ejection port side.
 - Grooved side faces the ejection port side.
 - Groove faces rearward toward the detent ball and spring.
1. Insert the receiver plug into the receiver from the bottom.
 2. Hold the plug fully seated during installation.

Step 6 – Install Detent Ball and Spring

1. Insert the supplied detent ball into the detent hole.
2. Reinstall the factory spring behind the detent ball.

IMPORTANT

Maintain pressure on the receiver plug while installing the ball and spring to prevent parts from becoming dislodged.

Step 7 – Reinstall Retaining Set Screw

Using the factory retaining set screw:

1. Start the screw carefully by hand.
2. Tighten until secure.

IMPORTANT

Do not overtighten the retaining screw.

The detent ball should provide positive retention while allowing the receiver plug to function properly.

REASSEMBLY

Step 8 – Reinstall Buttstock

1. Slide the buttstock onto the receiver.
2. Ensure it is fully seated.
3. Reinstall the buttstock screw or Ranger Point Precision Quick Takedown Screw.
4. Tighten securely.

Final Inspection

Before use:

- Verify the receiver plug is fully seated.
- Verify the retaining screw is secure.
- Confirm the buttstock is fully installed.
- Cycle the action to verify proper firearm function.

Installation is now complete.